



A highly economical 'refined not mined' alternative to entrenched agricultural products such as Gypsum with the added benefit of Silicon and other trace elements.

### Silicon (Si)

Silicon may be one of Earth's most prevalent macro nutrients, however its availability to plants is limited unless certain requirements are met. It must have a relatively high content of silicon and be able to provide sufficient water-soluble available silicon to meet the plants needs, be cost effective, have a physical nature that facilitates storage/application and not contain substances that will contaminate the soil.

Many potential sources meet the first requirement however very few meet them all.

### Poor sources of Silicon

Inorganic materials such as quartz, clays, micas, and feldspars, although rich in Silicon, are poor silicon-fertiliser sources because of the low solubility of the element in this form.

Crop residues, especially of silicon accumulating plants such as rice, can be used as silicon sources. However, the crop demand for applications of Silicon fertilisers generally exceeds that which can be supplied from these crop residues.

### Good sources of Silicon

Calcium silicate is one of the most widely used forms of silicon in fertiliser due to its high volume of water soluble available silicon. Mono-silicic acid (aka orthosilicic acid) is the only silicon form that is absorbed by the plant roots but it requires adequate Calcium to be present to move the silicon into the epidermal (outer) tissues and create a Si-cellulose membrane, this in turn makes Flinders Agriculture's Calcium Silicate with its provided 4 forms of highly available Calcium, Calcium

Carbonate (Lime), Calcium Oxide Calcium Silicate and Calcium Sulphate (Gypsum) an ideal agricultural silicon and Calcium source.

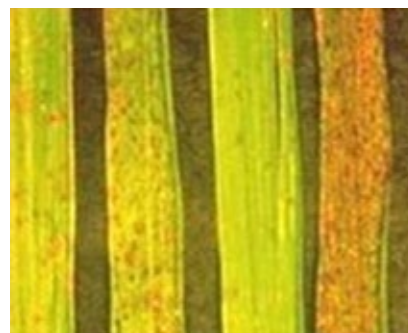
### Flinders Agriculture

Our Calcium Silicate is a unique product unlike any other fertiliser or soil amendments on the market. It contains both a high percentage of water-soluble silicon and available calcium (Ca) to allow plant uptake. The product has been manufactured with the end-user in mind being easy to store and apply, whilst also being cost effective. Best of all it is sourced from 100% sustainable and recycled materials, containing no substances that will contaminate the soil.

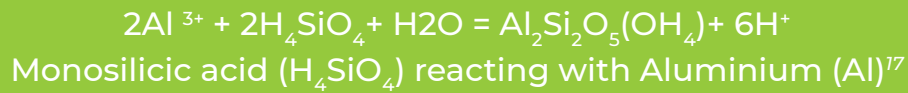
*'Silicon deficiencies in the plant reduce the plants ability to resist disease and pest attack do to a loss of strength and cell structure'*

### Silica Deficiency

With nutrients regularly being removed through plant growth and crop harvest and many common fertiliser inputs not replenishing this deficit, nutrients predominantly are being 'locked up' by quartz and soil clays (e.g. kaolinite), that must undergo weathering over a number of years before the silicon is made available to the plant it is easy to see how silicon deficiencies are common and readily occur in Australian soils.



Silicon deficiency



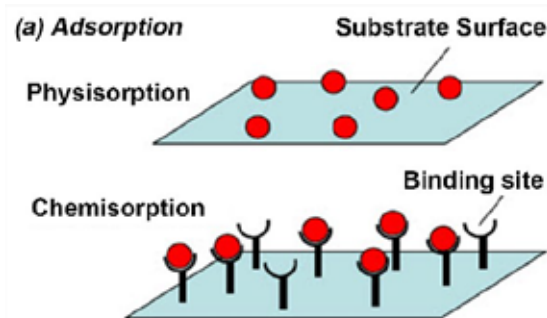
## Forming Bonds

If the silicon is not taken up by the plant it will bind with other clays, minerals and elements through these new bonds. Silicon improves soil conditions that may contain toxic levels of heavy metals. This change also helps in the formation of new clay minerals such as Amorphous silicon, montmorillonite, and vermiculite. These new soils along with their altered physical and chemical properties tend to have larger surface areas and are able to adsorb more water, phosphates (P), potassium (K), nitrogen (N), plus heavy metals such as aluminum (Al).

Adsorption may occur as chemisorption or physical sorption. Cations (Al, heavy metals) usually are chemisorbed on Silicon rich surface

and lose their mobility. However Phosphates (P) Potassium (K) and Nitrogen (N) are weakly physically adsorbed and remain in the plant-available form. The amounts of amorphous silicon, monosilicic acids (aka orthosilicic acid is the only form that is absorbed by plant roots), and polysilicic acids in the soil are closely related to each other. Monosilicic acids regulate chemical properties of the soil solution. Polysilicic acids have an influence on the soil's physical properties

Mono-silicic acid creates a Si-cellulose membrane which provides protection in performing an essential function in the healing of plants and increases resistance to environmental stresses such as drought, soil salinity, diseases, and pathogens resulting in improved plant health.



## Calcium Silicate Benefits

- ✓ Increased Stress Relief, Drought, Frost, Heat and UV Resistance<sup>1,8</sup>
- ✓ Alleviation of salt stress<sup>4,11</sup>
- ✓ Stronger, more resilient plants through the hardening of the outer cell wall<sup>12</sup>
- ✓ Alleviates the toxicity of metal ions especially Fe, Al, Mn, Pb, Hg, Cd and Zn<sup>2,3,5,6,7,14</sup>
- ✓ Mitigates excessive Cu Stress<sup>20</sup>
- ✓ Improved Utilisation of Fertilisers, particularly nitrogen<sup>13</sup>, phosphorus<sup>2</sup> and Potassium
- ✓ Effective in the control of Phytophthora<sup>19</sup>
- ✓ Increases the plant availability of P, whether deficient or excessive in soil.<sup>2</sup>
- ✓ Improves disease resistance, especially against blight and mildew.<sup>9,10</sup>
- ✓ Improves photosynthesis.<sup>16</sup>
- ✓ Reduced Lodging.<sup>15</sup>
- ✓ Denser root mass.<sup>18</sup>
- ✓ Adequate Calcium present to move into the epidermal (outer) tissues and create a Si-cellulose membrane which provides protection.
- ✓ Four forms of plant available Calcium, Calcium Carbonate (Lime), Calcium Oxide, Calcium Silicate and Calcium Sulphate (Gypsum).
- ✓ Sourced from 100% sustainable and recycled materials

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